

C L A I M S

1. Process for the production of hydrocarbons from gaseous hydrocarbonaceous feed comprising the steps of:
 - i) partial oxidation conversion of the gaseous hydrocarbonaceous feed and oxygen containing gas at elevated temperature and pressure into synthesis gas;
 - ii) catalytical conversion of synthesis gas of step i) using a cobalt based Fischer-Tropsch catalyst into a hydrocarbons comprising stream;
 - iii) separating the hydrocarbons comprising stream of step ii) into a hydrocarbons product stream and a recycle stream; and
 - iv) removing carbon dioxide from the recycle stream and recycle of carbon dioxide depleted recycle stream to step i).
- 15 2. Process as claimed in claim 1, wherein the carbon dioxide depleted recycle stream is premixed with the gaseous hydrocarbonaceous feed.
3. Process as claimed in claim 1 or 2, wherein part of the recycle stream of step iii) is used as fuel in steam reforming of gaseous hydrocarbonaceous feed for producing hydrogen supplement for synthesis gas of step i).
- 20 4. Process as claimed in claims 1-3, wherein part of the recycle stream of step iii) or step iv) is used as fuel for power generation.
- 25 5. Process as claimed in claim 1-4, wherein the hydrocarbons product stream is subjected to catalytic hydrocracking.
6. Process as claimed in claim 1-5, wherein the catalyst is a cobalt-zirconia catalyst.

7. Process as claimed in claim 1-6, wherein the hydrocarbon product stream comprises between 17 and 27 wt% C₁₀-C₁₄, preferably between 22 and 27 wt%.